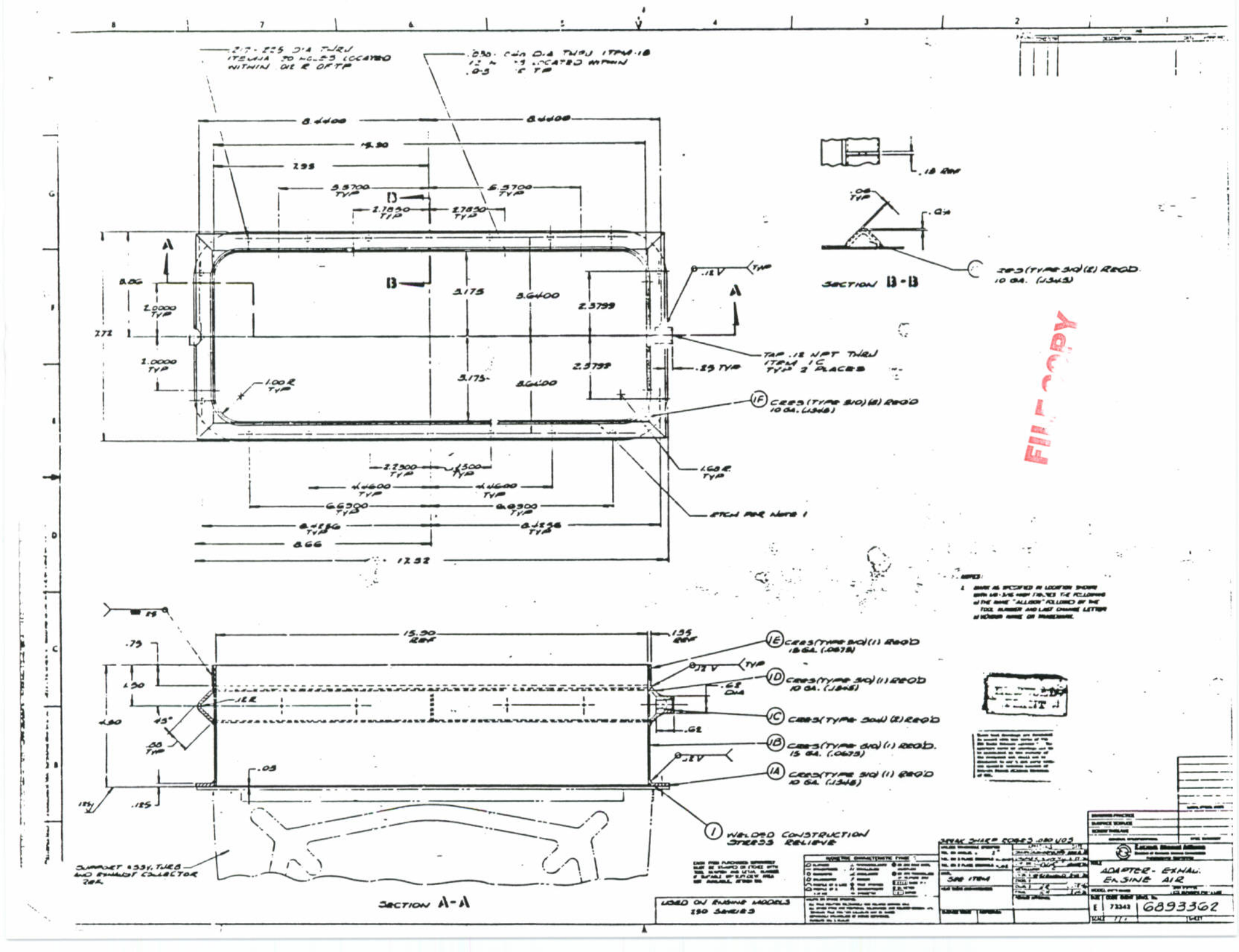
.257 - .255 DIA THRU ITEMS 3D HOLES LOCATED WITHIN .01 R OF TP
.030 - .028 DIA THRU ITEM 1B 12 HOLES LOCATED WITHIN .05 R OF TP
8.4400
15.30
2.95
5.5700 TYP
2.7850 TYP
3.175
3.6400
2.3799
2.0000 TYP
1.0000 TYP
1.00 R TYP
.12 V TYP
TAP .12 NPT THRU ITEM 1C TYP 2 PLACES
.25 TYP
1F CRES (TYPE 310) (2) REQ'D 10 GA. (.1345)
1.2300 TYP
1.1300 TYP
4.4600 TYP
6.6300 TYP
8.1226 TYP
8.66
12.32
PITCH PER NOTE 1
.18 REF
.08 TYP
.03 R
SECTION B-B
1E3 (TYPE 310) (2) REQ'D 10 GA. (.1345)
15.30 REF
1.35 REF
.79
1.30
.12 R
1.80
45°
.88 TYP
.05
.185
1E CRES (TYPE 310) (1) REQ'D 15 GA. (.0673)
1D CRES (TYPE 310) (1) REQ'D 10 GA. (.1345)
1C CRES (TYPE 310) (2) REQ'D
.68 DIA
.62
1B CRES (TYPE 310) (1) REQ'D 15 GA. (.0673)
1A CRES (TYPE 310) (1) REQ'D 10 GA. (.1345)
1 WELDED CONSTRUCTION STRESS RELIEVE
SUPPORT 4331, TUBE AND EXHAUST COLLECTOR 2PL
SECTION A-A
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